FIRST ANGLE PROJECTION

ALL DIMENSIONS ARE IN mm

DRAWING NO. 2 688 17 10009

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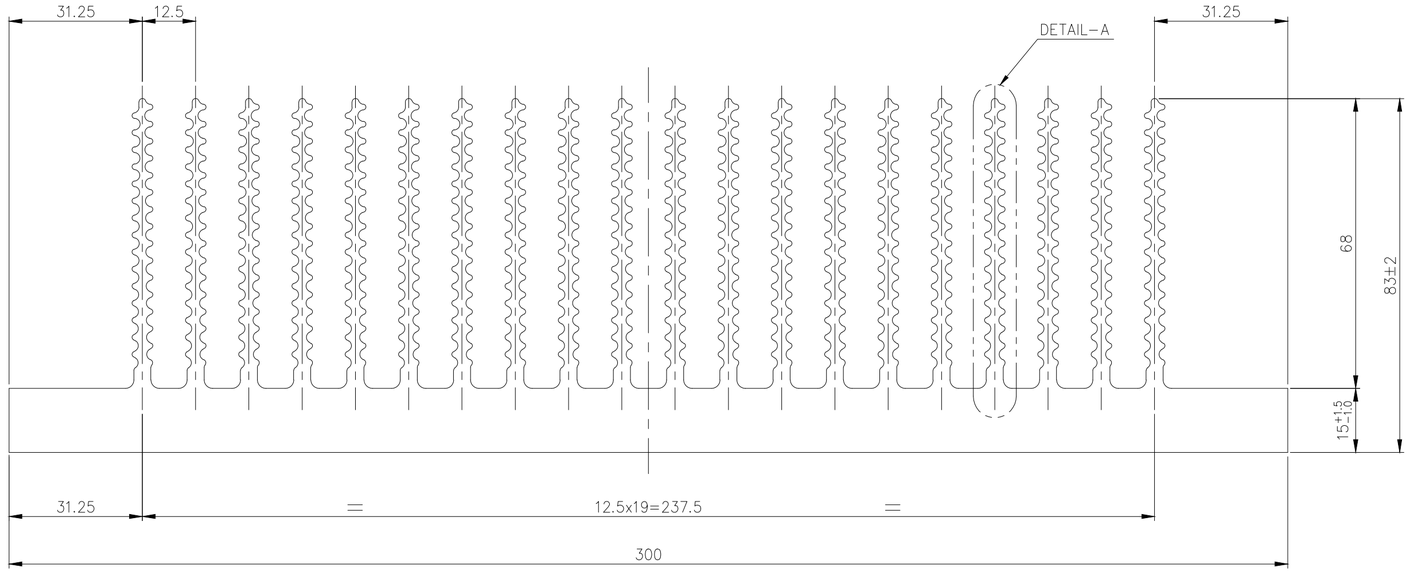
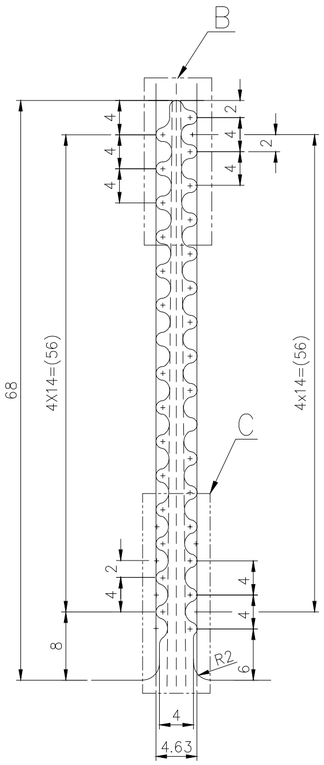
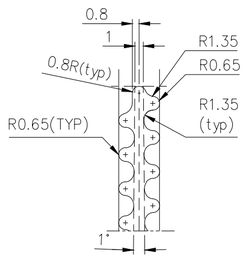


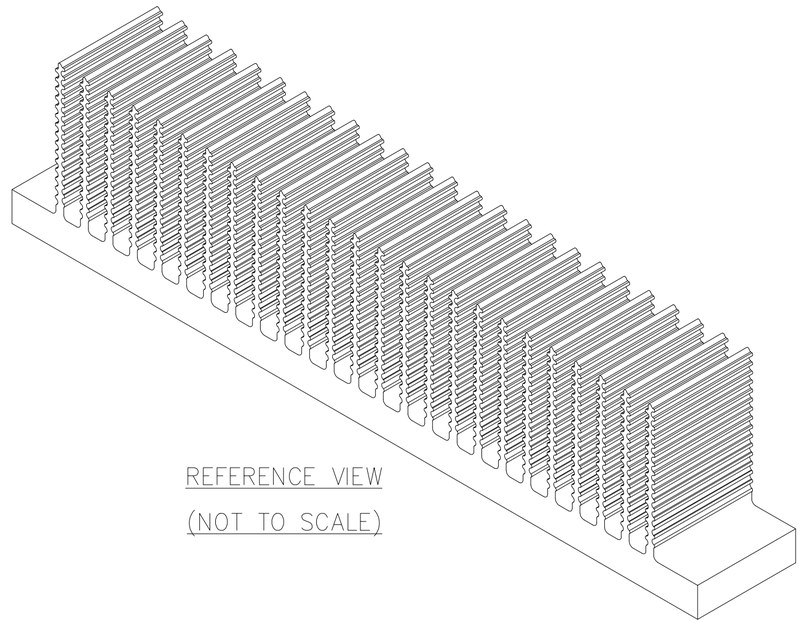


DETAIL–A
SCALE: 2:1



DETAIL–B
SCALE: 1:1

DETAIL–C
SCALE: 1:1



REFERENCE VIEW
(NOT TO SCALE)

NOTE: –

*1. MATERIAL: – ALUMINIUM ALLOY EN AW 6063–T6
2. EST., AREA: 9820 Sq.mm.
3. EST., PERIMETER: 4848.76 mm.
4. EST., WT., PER LENGTH: 26.5 kg/m (Apprx.,)
5. STRAIGHTNESS: (CROSS–SECTIONAL 350mm) FLATNESS 2.54.
5.1. TWIST: 1.8mm/1000mm LENGTH.
6. TOLERANCE: PROFILE TOLERANCES ACCORDING TO IS: 3965–1981.
7. FINISH: NONE (ALUMINIUM BLANK)
7.1. THE CUT EDGES SHALL BE FREE FROM BURR.
8. FOLLOWING TEST CERTIFICATES SHALL BE PROVIDED ALONG WITH EACH BATCH OF SUPPLY.
9. PACKING: – CARD BOARD SEPARATION BETWEEN HEATSINK VERTICAL & HORIZONTAL. SUCH HEAT SINK MAX 175Kgs SHALL BE PACKED IN WOODEN BOXES.

ITEM NO.	DESCRIPTION	STD	DRAWING NO.	ITEM NO. / VARIANT	MATERIAL CODE / MATERIAL SPECN.		QUANTITY.	UT.WT. (kgs.) / QTY.
01	*			*				1

CARD TYPE 2 ← → CARD TYPE 1

TYPE OF PRODUCT OR
NAME OF CUSTOMER/PROJECT

BHARAT HEAVY ELECTRICALS LIMITED,
ELECTRONICS DIVISION, BANGALORE

	NAME	SIGN.	DATE
DRN	PALLAVI.C		16.10.2019
CKD	VISHNU RAJ		16.10.2019
APPD	KSP		16.10.2019

REV.	DATE	ALTERED / CHECKED / APPROVED

DEPT. SAE
CODE 406
FOR UNSPECIFIED–TOLERANCES REFER ED 0230499
SCALE 1:1
WEIGHT(Kg)
REF. TO ASSY. DRG.
ITEM NO.
No.OF ITEM
No.OF VAR

TITLE
HEAT SINK PROFILE
(300 MM)

DRAWING NO. 2 688 17 10009
REV. 00
SHEET NO. 01
NO. OF SHEETS 01

A2 SIZE

REF. DRG.NO. | SIGN & DATE | INVENTORY NO.